



**SUBJECT: FWD TRANSIT PUMP / BRAKE LINE LOCATION**

**SERVICE MEMO. 14-01-23**

**DATE: JANUARY 2014**

We have had one reported incident that the hydraulic pump fitted to the rear of the engine can come into contact with one of the steel brake lines even though the pump is fitted to the exact same position that Ford fit the air conditioning pump.

We are therefore contacting all our customers who have purchased the Front Wheel Drive Transits and asking them to check the proximity of the steel brake hose to the rear of the pump drive pulley.

We have devised a procedure for relocating and securing the brake line to remove this risk.

Picture 1



Steel hose  
Needs to be  
approx  
30mm away  
from pulley

Picture 2



Hose needs pulling away from pulley.

**Proposed modification**

1. Remove plastic clip as shown in figure below, drill hole to 7mm and fit a 5mm nut insert.



Remove plastic clip

2. Push pipe to rear of the vehicle away from pulley and fit "P Clip"



Fit "P Clip"

3. Relocate rubber grommet from wheel side of chassis to engine side.



Fit  
Grommet

*If you have any questions, or if further information is required, please contact the Versalift Technical Help Line on 01536 721010*

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